



## Material - ASTM B584 C84800

## Standard Specification for Copper Alloy Sand Casting for General Applications

**Group - Non-Ferrous Copper Alloy** 

Sub Group - ASTM B584 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.	As-Cast	
Iron	Fe %	0.400 max.		
Ni + Co	Ni% + Co%	0.400 max.		
Phosphorus	P %	0.020 max.		
Lead	Pb %	5.500 - 7.000		
Sulphur	S %	0.080 max.		
Antimony	Sb %	0.250 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	2.000 - 3.000	Mechanical Properties	
Zinc	Zn %	13.000 - 17.000	Tensile Strength in Mpa	193 min.
Copper	Cu %	75.000 - 77.000	Yield Strength in Mpa	83 min.
-	-	-	Elongation in %	16 min.
-	-	-	Reduction of Area in %	-
-	-		Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
C84800	UNS	USA	Rod, Bar, Tube and Shapes	
B271 C84800	ASTM	USA	Casting	
B30 C84800	ASTM	USA	Ingot and Casting	
B505 C84800	ASTM	USA	Rod, Bar Tube and Shapes	
SB-505 C84800	ASME	USA	Casting	
SB-584 C84800	ASME	USA	Casting	
B145-5B	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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